

Listing of Claims:

Claim 1 (currently amended): A thermoplastic elastomer nonwoven fabric roll made by a process comprising

piling and bonding thermoplastic elastomer filaments onto a belt conveyor so as to form a sheet of nonwoven fabric,

peeling the sheet of nonwoven fabric thus formed from the belt conveyor with a roller,
passing the peeled sheet of nonwoven fabric through tension adjust rolls, and
winding the sheet of nonwoven fabric around a tube thereby forming a nonwoven fabric roll,

characterized in that the tension required to unroll the nonwoven fabric from the nonwoven fabric roll is 0.25 g/cm/basis-weight or less.

Claims 2-9 (canceled)

Claim 10 (new): A thermoplastic elastomer nonwoven fabric roll consisting of a sheet of nonwoven fabric made of thermoplastic elastomer filaments, the sheet of nonwoven fabric being wound around a tube thereby forming the nonwoven fabric roll and

wherein a tension required to unroll the sheet of nonwoven fabric from the nonwoven fabric roll is 0.25 g/cm/basis-weight or less.